

At the end of the application kindly add the following:

ABSTRACT OF THE DISCLOSURE

TOOL WEAR AND/OR BREAKAGE CONTROL DEVICE FOR A MACHINE TOOL

A tool wear and/or breakage control device for a machine tool includes, in one single unit, through which the three motor supply phases pass completely, all of the components required to measure the active power and/or the active currents absorbed by the motor, and digital means for detecting tool wear and/or breakage in comparison to a reference curve which is established during a first machining operation performed by the tool.